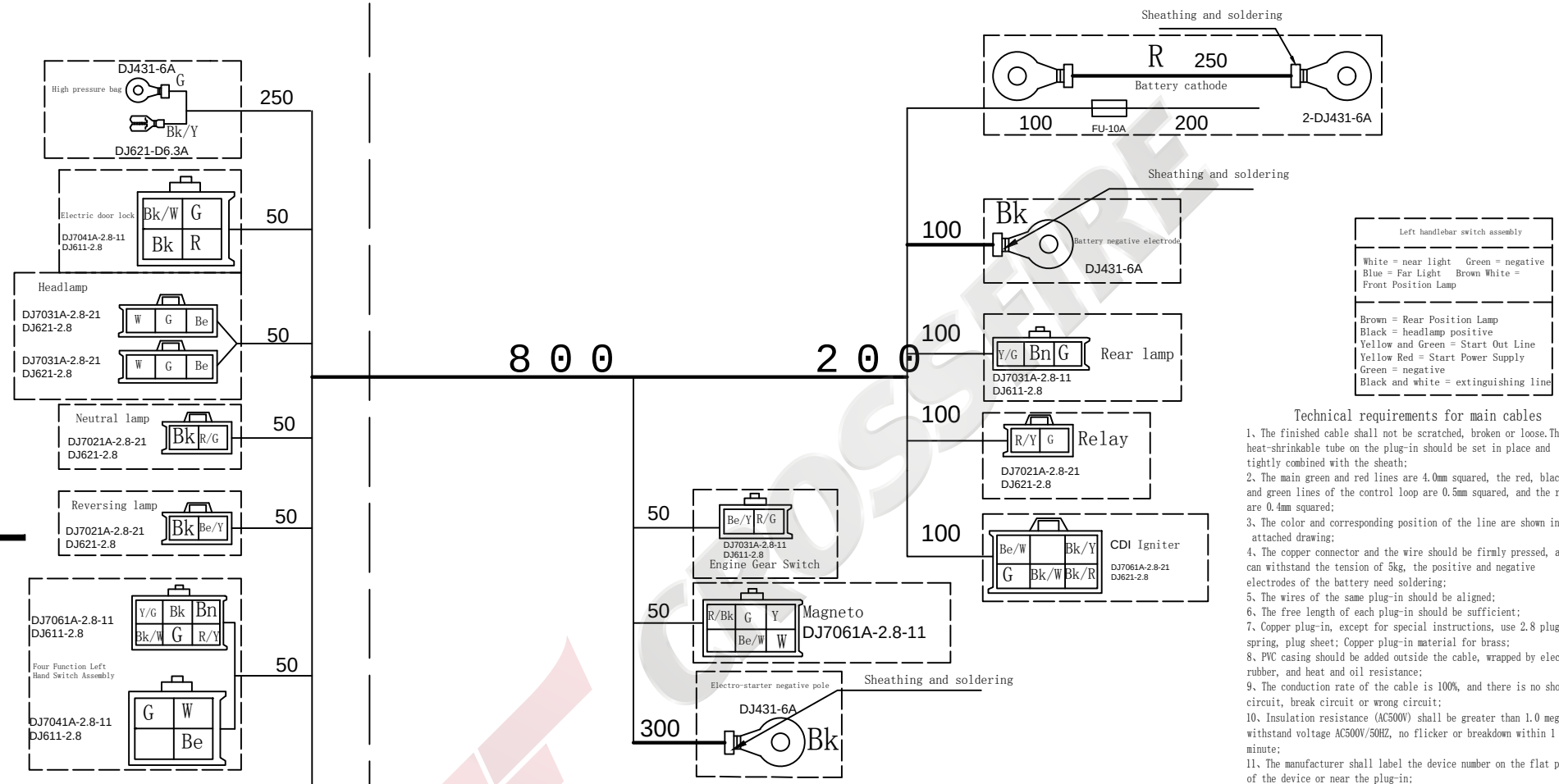

Color abbreviation:
Red→R
Black→Bk
Blue→Be
Green→G
White→W
Yellow→Y
Brown→Bn
And for example,
Black and Yellow→Bk/Y, and so on.

Left handlebar switch assembly

White = near light Green = negative
Blue = Far Light Brown White = Front Position Lamp

Brown = Rear Position Lamp
Black = headlamp positive
Yellow and Green = Start Out Line
Yellow Red = Start Power Supply
Green = negative
Black and white = extinguishing line

Technical requirements for main cables

1、The finished cable shall not be scratched, broken or loose.The heat-shrinkable tube on the plug-in should be set in place and tightly combined with the sheath;
2、The main green and red lines are 4.0mm squared, the red, black and green lines of the control loop are 0.5mm squared, and the rest are 0.4mm squared;
3、The color and corresponding position of the line are shown in the attached drawing;
4、The copper connector and the wire should be firmly pressed, and can withstand the tension of 5kg, the positive and negative electrodes of the battery need soldering;
5、The wires of the same plug-in should be aligned;
6、The free length of each plug-in should be sufficient;
7、Copper plug-in, except for special instructions, use 2.8 plug spring, plug sheet; Copper plug-in material for brass;
8、PVC casing should be added outside the cable, wrapped by electric rubber, and heat and oil resistance;
9、The conduction rate of the cable is 100%, and there is no short circuit, break circuit or wrong circuit;
10、Insulation resistance (AC500V) shall be greater than 1.0 megohm, withstand voltage AC500V/50HZ, no flicker or breakdown within 1 minute;
11、The manufacturer shall label the device number on the flat place of the device or near the plug-in;
12、All lines with a length of more than 50mm shall be externally wrapped with plastic PVC sheath or electric adhesive tape. After the sheath is covered, the dimensions shall be measured from the cable end of the plug-in. The exposed sheath length of the cable shall not exceed 20mm. All line bits are viewed from the wired end.

标记	处数	分区	更改文件号	签名	年.月.日
设计	江烈		标准化		
审核					
工艺			批准		

版本： A/3

装配组件

阶段标记 | 重量 | 比例

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永康市尚野工贸有限公司	
名称	电缆线
型号	Y45
规格	隆鑫125风冷/常规
品号	